BLEDTA II: SYNTHESIS OF A NEW TUMOR-VISUALIZING DERIVATIVE OF CO(III)-BLEOMYCIN

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SUMMARY

A new bifunctional chelating agent, (S)-1-(pbromoacetami dobenzyl) ethylenedinitri lotetraacetic acid, has been prepared from L-phenyla lanine. Reaction of the chelating agent with the Co(II1) complex of the antitumor antibiotic bleomycin-A2DM was used to generate a **new** derivative of Co(II1)-bleomycin, BLEDTA 11. The product can be radiolabeled quickly by binding a radioactive metal ion to the EDTA group. 111 In-BLEDTA II in tumor-bearing mice was determined and found to be indistinguishable from that of the clinically useful 11lIn(III)-BLEDTA I complex (J. Med. Chem. *22:* 1019 (1979)). The in vivo distribution of

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INTRODUCTION

The antitumor antibiotic bleomycin has been shown to selectively concentrate within the cells of some cancers (1, 2). Recently we described the preparation of a clinically useful radiopharmaceutical, "BLEDTA", which also localizes in tumors *(3).* BLEDTA (now denoted BLEDTA I) was made by coupling the terminal amine of $Co(III)$ -bleomycin-A₂DM with an **ethylenedinitrilotetraacetic** acid (EDTA) derivative. Because the EDTA group is a powerful metal-chelating agent which is able to form stable complexes with a number of metal ions **(4),** BLEDTA I can be radiolabeled immediately before use by combining it with a solution containing a radioactive metal ion. In vivo work with a tumor-bearing mouse model system and with human cancer patients has shown that the $\frac{111}{10(111)}$ -BLEDTA I chelate accumulates in

0362-4803/01/101517-16\$01~80 01981 by John Wiley & Sons, Ltd. Received October 28, 1980 Revised **December** 23, 1980 neoplastic tissue and is a useful diagnostic tool for determining both the size and location of malignancies in cancer patients (4, 5).

This paper describes the synthesis and in vivo characteristics of a related bleomycin analog, BLEDTA 11, which is prepared as outlined in Figure 1. The chelating portion of BLEDTA **I1** is much easier to prepare than the related EDTA derivative used to make BLEDTA I. The "bifunctional chelating agent" used to synthesize BLEDTA 11, (S)-1-(p-bromoacetamidobenzyl)ethylenedini tri lotetraacetic acid, was prepared from L-phenylalanine.

The synthesis of chelating agents from amino acids was recently described by Yeh et al. (6) and offers several advantages over the previous method of preparing chelating agents (13). The new synthetic route is simpler, proceeds with retention of stereochemistry about the asymmetric carbon and can originate from an interesting variety of available starting materials. In human serum the $\frac{111}{10}$ In(III) complexes of chelating agents prepared from amino acids exhibit the same low rates of metal ion loss shown by other EDTA derivatives containing a substituent on an ethylene carbon of EDTA (7).

MATERIALS AND METHODS

Chemical Procedures. Reagents.

L-phenylalanine was purchased from Sigma. Blenoxane (bleomycin sulfate) was generously provided by Or. W. T. Bradner of Bristol Laboratories. Carrier free '111nC13 (in 0.05 **N** HC1, 0.9% NaC1) was purchased from Medi-Physics, Emeryville, CA, and was purified as described previously (8). Columns were monitored either at 254 nm (1-(p-nitrobenzyl) EOTA preparation) or at 280 nm (bleomycin and bleomycin derivatives). AG-50 and AG-1 ion exchange resins were purchased from Bio-Rad, and Sephadex C-25 and A-25 ion exchange resins were from Phamacia; linear gradients were used throughout. Boranetetrahydrofuran complex was from Aldrich. High-pressure liquid chromatography

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was run on a Waters 3.9 mm x 30 cm C_{18} u-bondapak column with 1% linear aqueous ammonium acetate/methanol (6:4, v:v) as the solvent. Thin-layer chromatography (TLC) was run on Merck silica gel 60 or 60F plates developed in solvent 1, (95% ethanol:6.5 M NH₄OH, 4:1 v:v) or solvent 2 (10% (w/v) aqueous NH₄0AC:methanol, 1:1, v:v). Doubly distilled water was used throughout and labware was acid washed to avoid heavy metal contamination (9). Elemental analyses were performed by Galbraith Analytical Labs, Inc., and were within + 0.4% of the theoretical value. FT $^{\mathrm{1}}$ H NMR (360 MHz) spectra were taken by Dr. Richard R. Anderson using a Nicolet instrument at the UCD Magnetic Resonance Facility. Chemical shifts were reported relative to HDO (6 4.8 ppm). $\,$ CH₃CH₂SH was purchased from Eastman and was distilled before use.

$Co(III)$ -Bleomycin A₂

The original procedure for preparation of Co(111)-bleomycins (3) was modified so that most of the Co(II1)-bleomycin could be isolated as the thermodynamically stable orange Co(111)-bleomycin isomer.

The contents of 19 vials of the commercially available mixture of bleomycin (Blenoxane) were dissolved in 10 ml of H_2O ; the concentration of bleomycin was determined by reading the absorbance of the solution at 292 nm, using a molar extinction coefficient of 1.5 x 10⁴ M⁻⁺ cm⁻⁺ (10). This solution, which contained 105 umol of bleomycin, was diluted to 22 ml and 1.1 ml of a 0.10 M CoCl $_{\gamma}$ solution was added (ratio of Co(II)/bleomycin = 1.05). By adding approximately 30 μ 1 of 6 M NaOH, the pH of the solution was adjusted to 7.0. $0₂$ was bubbled through the solution for 3 min; the 60 ml nalgene bottle containing the solution was then sealed and left in a 50°C bath for 18 h.

The dark green-brown solution and 5 ml of $H₂0$ (rinse) were transferred to a 100 ml roundbottom flask with a reflux condenser. The solution was

heated at 110°C for 3 h. The resulting orange solution was applied to a 1 x 70 cm Sephadex C-25 column (NH $_A^+$ form) and eluted with a 1 ℓ gradient of 0.1 M to 0.5 M ammonium fonate, pH 6.5. The flow rate of the column was 0.9 ml/min; 8 ml fractions were collected. The column was run at 4°C. Figure 2A shows the absorbance at 452 nm of every third fraction. The yield of pure orange $Co(III)$ -bleomycin A₂ was determined by reading the absorbance of a solution at 452 nm and using a molar extinction coefficient of 214 M^{-1} cm⁻¹ (3); this indicated 44 μ mol of orange Co(III)-bleomycin A₂ (42% yield).

Co(III)-Bleomycin A₂DM

Co(III)-bleomycin A₂DM was prepared from Co(III)-bleomycin A₂ by reaction with a mercaptide using our published procedure (3). Ethyl mercaptide was used instead of methyl mercaptide because it was easier to handle; presumably, other mercaptides could also be used. Starting with 30.8 mol of Co(III)-bleomycin A₂, the yield was 21.7 μ mol (70%) of Co(III)-bleomycin A₂DM.

(S)-p-Nitrophenylalanine

p-Nitrophenylalanine was prepared by the Beilstein procedure (11). 10.0 g (60.6 mmol) of L-phenylalanine was dissolved in 16 ml of concentrated H_2 SO_{Λ} (95-98%) at O°C. The temperature of the solution was maintained at 0°C as 3.0 ml of 90% HNO₃ was added dropwise with magnetic stirring. After standing at 0° C for 10-15 min following the addition of $HNO₃$, the solution was poured over 200 ml of ice and subsequently diluted to 700 ml with H₂0. The solution was then heated to boiling and neutralized with $Pb(CO_3)$ (80 g, 0.24 mnol). This mixture was filtered and the supernatant treated with H_{2} S(g) to precipitate Pb $^{2+}.$ After a second filtration the solution was reduced to 1/3 its volune by rotary evaporation. p-nitrophenylalanine precipitated and was collected by filtration and washed with 95% ethanol.

Figure 2. Column Elution Profiles.

- a. Isolation of orange $Co(III)$ -bleomycin A₂ by elution from a 1 x 70 cm Sephadex C-25 column, $\overline{\text{NH}}_{\text{A}}^{+}$ form. A gradient of 0.1 M to 0.5 M NH_4O_2CH , pH 6.5, was used (diagonal line). The peaks corresponding to $Co(III)$ -bleomycin A_2 and B_2 are shown. The column was run at 4°C.
- Purification of BLEDTA I1 by elution from a 1 x 45 cm Sephadex A-25 column, acetate form. A wash with 0.01 M NH_4O_2 CH, pH 8, was followed by 500 ml gradient of 0.01 M to 0.3 M NH_4O_2 CH, pH 8 (diagonal line). The column was run at $\mathsf{4}^\circ\mathsf{C}$. b.

Figure 3. Synthesis of 1-(p-bromoacetamidobenzyl) EDTA from p-nitrophenylalanine. The overall yield was 8.7%.

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Following recrystallization from boiling H_20 , the yield was 6.36 g (55%). Using solvent 1, the product had an R_f of 0.58.

(S)-p-Nitrophenylalanine methyl ester

The methyl ester of p-nitrophenylalanine was prepared by reaction in HC1 saturated methanol as previously described (6). Using solvent 1, the product had an R_f of 0.78. Yield was 90-95%.

(S)-p-Nitrophenyl alanine amide

The amide was prepared from the ester hydrochloride by reaction in NH_{3} saturated methanol (12). After taking the reaction mixture to dryness by rotary evaporation, p-nitrophenylalanine amide hydrochloride was recrystallized from absolute ethanol. Yield was 3.5 g (90%). The product melted at 235°C and had an R_f of 0.78 with solvent 1, and an R_f of 0.70 with solvent 2.

(S)-1 -(p-Nitrobenzyl)ethylenediamine

1.50 g of p-nitrophenylalanine amide hydrochloride was dissolved in 75 ml of THF and reduced with BH_2^\bullet THF (6). The reaction mixture was taken to dryness, taken up in H20 and purified by chromatography on an AG-50 column **(H'** form, 0.7 x 18 cm) with a 0 to 7 M HC1 gradient. The product was eluted with 6-7 ^M HCl and was lyophilized. The diamine dihydrochloride had an R_f of 0.50 in solvent 2. Yield was 1.0 g (70%) Anal. (C_oH₁₅Cl₂N₂O₂), C, Cl, H, N.

(S)-(p-Nitrobenzyl) EDTA

^Asample of **0.40** g of the diamine dihydrochloride was carboxymethylated with bromoacetic acid in alkaline solution as described (6). Yield was 531 mg (75%). On TLC with solvent 2, the R_f of the product was 0.78. Anal. $(C_{17}H_{21}N_3O_{10} \cdot 5/2 H_20)$ *C*, *H*, *N*.

(S)-(p-Bromoacetamidobenzyl) EDTA

(S)-p- (Aminobenzyl) EDTA was prepared by reduction of (S)-(p-ni trobenzyl) EDTA as reported earlier (3). 120 mg (303.5 μmol) of(p-aminobenzyl)EDTA was dissolved in 500 μ l of H₂0 and the bromoacetamido compound prepared as described for **1-(p-bromoacetamidophenyl)** EDTA (3). Yield was 32.07 mg (61.8 vmol ; 20.4%) of precipitated (p-bromoacetamidobenzyl) EDTA. The mother liquor was not worked for a second crop. TLC with solvent 2 showed one spot with an R_f of 0.96; this spot was 4-(p-nitrobenzyl) pyridine positive (20) and quenched fluorescence.

BLEDTA-I1

The conditions for the coupling reaction were similar to those described For BLEDTA I (3). 6.18 μ mol of Co(III)-bleomycin A₂DM and 61.8 μ mol of (S)-(p-bromoacetamidobenzyl) EDTA were cmbi ned with aqueous solution with a final volume of 1.87 ml. The pH of the solution was adjusted to 4.4 by the addition of 20 \upmu l of 6 M NaOH and 5 \upmu l of 12 M HCl. The reaction was allowed to proceed at room temperature and was monitored by HPLC. With the HPLC system used, product and free chelate were eluted immediately, while Co(III)-bleomycin A₂DM was retained slightly. After 6 h the pH of the reaction mixture was adjusted to 8.2 and the mixture was applied to a Sephadex A-25 column. The column (1 x 45 cm) was first washed with 150 ml of 0.1 M NH $_{\rm A}$ O $_{\rm O}$ CH, pH 8, followed by a 500 ml gradient of 0.01 M to 0.3 M NH₄0₂CH pH 8. The column wash and gradient were done at 4°C. The absorbance at 452 nm of every other fraction was determined. The product was eluted with 0.08 M NH₄G₂CH, as shown in Figure 28. Fractions containing oroduct were pooled and lyophilized for two days to remove solvent and excess salt. TLC with solvent 1 of the product gave one spot with an R_f of 0.46; autoradiography of a TLC plate of the $\frac{111}{10}$ (III) chelate of the product showed only one soot with an R_f of 0.4.

As shown in Figure 4, the 360 MHz Droton NMR spectrum of the product contained an ab pattern centered at 7.15 ppm, corresponding to the aromatic protons on the benzyl-EDTA moiety. The position of the terminal amine methyl proton resonance (3.1 ppm) confirmed that the terminal amine thioether had been alkylated to give a sulfonium ion.

Yield of the product, BLEDTA II, was determined to be 2.83 μ mol (46%) by reading the absorbance of a solution at 452 nm and using a molar extinction coefficient of 214 M^{-1} cm⁻¹ (3).

Preparation of ¹¹¹ In(III)-BLEDTA II

50 ul of 1-2 mCi of $\frac{111}{10}$ Cl₃ in 0.01 M HCl was added to an equal volume of 0.5 mM BLEDTA II. After vortexing, 50 \upmu l of 0.1 M NaHCO₃ was added to neutralize the solution. Prior to injection, the solution was diluted with saline and sterilized by filtration as previously described (3)

Distribution in Tumor-Bearing Mice

After injection of each radiolabeled compound into the tail veins of specially prepared BALB/c mice, the organ distribution and tumor uptake of radioactivity were determined by methods described elsewhere (13).

RESULTS AND DISCUSSION

Chemistry

Figure 3 summarizes the preparation of the bifunctional chelating agent 1 **-(p-bromoacetamidobenzyl)** EDTA. The configuration about the asymnetric carbon is retained throughout the synthesis; this is important because stereochemically pure compounds are valuable as probes of biological systems. As described by Yeh et al. (6) substitution of a primary amine for NH_3 in the preparation of the amide is an effective method for synthesizing many

Figure 4. Aromatic region of the 360 MHz proton NMR soectrum of BLEDTA 11, taken at a **pH** meter reading of 4.9. The peak due to formate ion (from the last column chromatography) is indicated. Resonances (A) and (D) are assigned to the protons on C₂ and C₄, respectively, of the B-hydroxyhistidine residue. Peak (B) is assigned to the proton on the thiazole ring nearest the terminal amine. Peak (C) is assigned to the proton on the thiazole ring adjacent to the L-threonine residue. The resonances of the p-substituted benzene ring of the chelating agent are indicated with asterisks. The resonances are assigned in accord with NMR studies of bleomycins (19) and metal lobleomvcins (22-24).

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different chelating agents from a single amino acid.

The synthesis of BLEDTA I1 is outlined in Figure 1. The structure of bleomycin A_2 is shown in detail; the terminal amine moiety is underlined. Coordination of Co(111) in the intrinsic metal-binding site of bleomycin protects the 8-aminoalanine and B-hydroxyhistidine residues from reaction with the alkylating bifunctional chelating agent 1 **-(p-bromoacetamidobenzyl)** EDTA, and also prevents non-specific binding of the metal ion during the radiolabeling step. Because of its d⁶ electronic configuration, the Co(III) ion is inert to ligand exchange (14) and is not transferred to the EDTA moiety of the final product, BLEDTA 11. Two different Co(II1) bleomycin complexes have been described (3, 15, 16); the thermodynamically more stable orange Co(II1) complex was used throughout the synthesis of BLEDTA 11.

The Co(III)-bleomycin A₂ complex was isolated by cation-exchange chromatography, as Figure 2A shows, and demethylated by reaction of the terminal amine sulfonium ion with a mercaptide. Side reactions were avoided by preparing the mercaptide solution immediately before the demethylation reaction; mercaptide solutions that had been stored desiccated for only a few days at -70°C were found to give undesirable products. Solid sodium ethylmercaptide, which had been stored desiccated at 4°C up to 2 days, was still reactive without generating side products.

The 8-hydroxyhistidine and pyrimidine residues are coordinated to the Co(II1) ion; the proton resonances corresponding to them are shifted downfield **upon** fomation of brange CO(111) bleomycin, and the histidine imidazole resonances (pk_a = 5.0 (21)) cannot be titrated between a pH meter reading of 3.1 and 7.9 (unpublished data).

Demethylation of Co(III)-bleomycin A₂ is accompanied by a splitting of the histidine imidazole and pyrimidine methyl proton resonances (Figure 4 and ref. (3)), which suggests that orange Co(III)-bleomycin A₂DM is a mixture of compounds differing in the coordination of ligands about Co(II1). As

discussed previously, the mercaptide is not coordinated to **Co(II1)** (3). Due to the basicity of the mercaptide, the possibility that epimerization of isomerization of bleomycin has occurred cannot be entirely eliminated. Another possibility would be displacement of an oxygen-containing ligand (e.g. the carbamoyl carboxyl group) by OH⁻ generated when the mercaptide reaction mixture is applied to the cation exchange column. In vivo studies in mice with orange 57 Co-bleomycin A₂DM have shown that its organ distribution is indistinguishable from that of orange 57 Co-bleomycin A₂. Therefore, the structural change which is manifested in the NMR spectrum does not appear to affect the biological transport properties of the molecule.

The final step in the preparation of BLEDTA I1 is alkylation of Co(II1) bleomycin A₂DM with (S)-1-(p-bromoacetamidobenzyl) EDTA. The elution profile of the Sephadex A-25 column is shown in Figure 2B. The product was identified by its ability to chelate $\frac{111}{10}$ In(III) and its 360 MHz NMR spectrum (Figure **4).** The latter shows, in addition to the resonances associated with Co(111) bleomycin, an ab pattern associated with the p-substituted benzene ring of the bifunctional chelating agent. As with BLEDTA I, the methyl resonance associated with the terminal amine sulfur is at 3.1 ppm, which indicates formation of a sulfonium ion (3). Previous work (3) has shown that Co(III)-bleomycin B_2 , which differs from Co(III)-bleomycin A₂DM only in the "terminal amine" group, is not alkylated at all under these conditions; this provides further evidence that only the terminal amine thioether group of Co(III)-bleomycin A₂DM reacts with (S)-1-(p-bromoacetamido benzyl) EDTA.

It is worth emphasizing that the final product, BLEDTA 11, contains a non-labile Co(II1) ion coordinated to the metal binding site of the bleomycin half of the molecule, and a free (non-coordinated) EDTA group coupled to the terminal amine of bleomycin. This is shown in Figure 3. Coordination to Co(II1) enhances the accumulation of bleomycin in Ehrlich ascites tumors in

mice (17), and may have a similar effect on the concentration of bleomycin in other types of malignancies. Transfer of Co(II1) from the metal binding site of bleomcyin to the EDTA moiety is unlikely. In EDTA challenge experiments with ⁵⁷Co-bleomycin, Kono et al. (17) and Eckelman et al. (18) showed that Co(II1) does not exchange; the results of our in vivo studies demonstrate that $\frac{111}{111}$ In(III) must be binding only to the EDTA moiety of BLEDTA I (3).

Because the chelating moiety of BLEDTA I1 was prepared stereospecifically from L-phenylalanine, BLEDTA **I1** differs from BLEDTA I stereochemically. Both BLEDTA I and BLEDTA I1 are mixtures of stereoisomers at the sulfonium ion sulfur, generated by the alkylation reaction. However, the chelating group of BLEDTA I is also a mixture of two stereoisomers, racemic with respect to the asymmetric carbon. Thus a BLEDTA I preparation contains 4 stereoisomers, while a BLEDTA I1 preparation contains only one pair of diastereomers. In accord with this, the **NMR** spectrum of BLEDTA I1 (Fig. 4) is simpler than that of BLEDTA I (3). Biological systems can be exquisitely sensitive to molecular configuration, but 'llIn(111)-complexes of BLEDTAs I and I1 have identical in vivo distributions in mice (next section). Therefore concentration in neoplasms is not sensitive to the chiral center in the EDTA moiety.

In Vivo Studies in Tumor-bearing Mice

BALB/c mice with "KHJJ" tumor implanted in the flank were injected with '''In(III)-BLEDTA II. Each of these mice also had a turpentine-induced abscess in the opposite flank. Figure 5 shows the organ distribution and tumor uptake of radioactivity in the mice; results of a similar experiment with $\frac{111}{10}$ In(III) BLEDTA I are shown for comparison, since this compound has been found to have clinically useful tumor-localizing properties (3, 5).

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According to Figure 5, the in vivo distributions of radioactivity 24 h after injection of ¹¹¹ In-BLEDTA I and II are nearly identical. Because the two compounds differ only by an extra methylene group in the terminal amine of BLEDTA I1 (Figure l), this result is not surprising, and demonstrates that the more easily synthesized BLEDTA I1 is a useful diagnostic radiopharmaceutical.

Clinical studies with $\frac{111}{111}$ In(III)-BLEDTA II have just begun. Because the $\frac{111}{11}$ In(III) chelates of the two BLEDTAs have identical $\frac{in}{11}$ vivo distributions in mice, it is likely that the clinical results obtained with $\frac{111}{10(III)}$ -BLEDTA II will be similar to those reported for $\frac{111}{10(111)}$ -BLEDTA I (5). Initial studies with human patients are in agreement with this expectation (0. A. Goodwin et al., unpublished results).

Recent evidence suggests that the BLEDTA terminal amine sulfonium group may be acting as a weak alkylating agent in vivo, transferring the radioactive chelate moiety to a nucleophile. This reactivity may explain the small (2% of the injected dose) , but persistent background radioactivity found associated specifically with polymorphonuclear leukocytes after injection of $\frac{111}{10}$ [II]-BLEDTA, but not after injection of $\frac{57}{10}$ Co(III)-bleomycin.

If the sulfonium group of BLEDTAs I and I1 is acting as an alkylating agent in vivo, its elimination should lower the levels of background radioactivity. We are trying two approaches to making a BLEDTA without a sulfonium group: demethylation of the sulfonium group of BLEDTA 11, and preparation of a new BLEDTA via Co(111)-bleomycinic acid.

CONCLUSIONS

Versatile probes of biological systems can be prepared by coupling biologically interesting molecules to chelating agents. The results of clinical studies done with the $\frac{111}{10(111)}$ chelates of BLEDTA I and BLEDTA II *Bledta 11 ¹⁵³³*

demonstrate the potential of this approach for practical applications. The technique is not limited to the preparation of $\frac{111}{10}$ In radiopharmaceuticals; it can be used to tag molecules with a variety of other metal ions having useful physical properties.

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